



THE FOUR-POINT GRADING SYSTEM FOR KLOPMAN WORKWEAR GOODS

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This grading system is used by the major Textile Manufacturers in Europe. Defects are assigned penalty points based on their size. Their number, related to the length of cloth inspected, establishes the grade of cloth. The system penalizes all defects which cause reject garment.

Defects (warp and weft) are assigned penalty points by the following scale:

| | |
|-----------------|---------------------------------------|
| 1 point | for defects up to 7.5 cm |
| 2 points | for defects 7.51 cm to 15 cm |
| 3 points | for defects 15.1 cm to 22.5 cm |
| 4 points | for defects over 22.5 cm |

The acceptable level of first quality in Klopman WorkWear goods is the following:

| | Points per 100 sq.mtrs | Points per 100 lin.mtrs |
|-----------------------------|-------------------------------|--------------------------------|
| Maximum per piece | 26 | 40 |
| Average per shipment | 16 | 25 |

Goods exceeding this standard are to be classified Second Quality.

The Four Point System encompasses additional quality specifications including:

- **Colour Shade Matching and Continuity**
- **Hand and Fabric Appearance**
- **Fabric construction**
- **Physical and Colour performance**

The above Klopman Quality Standard are assured and maintained by **UNI EN ISO 9001:2008** Procedures.